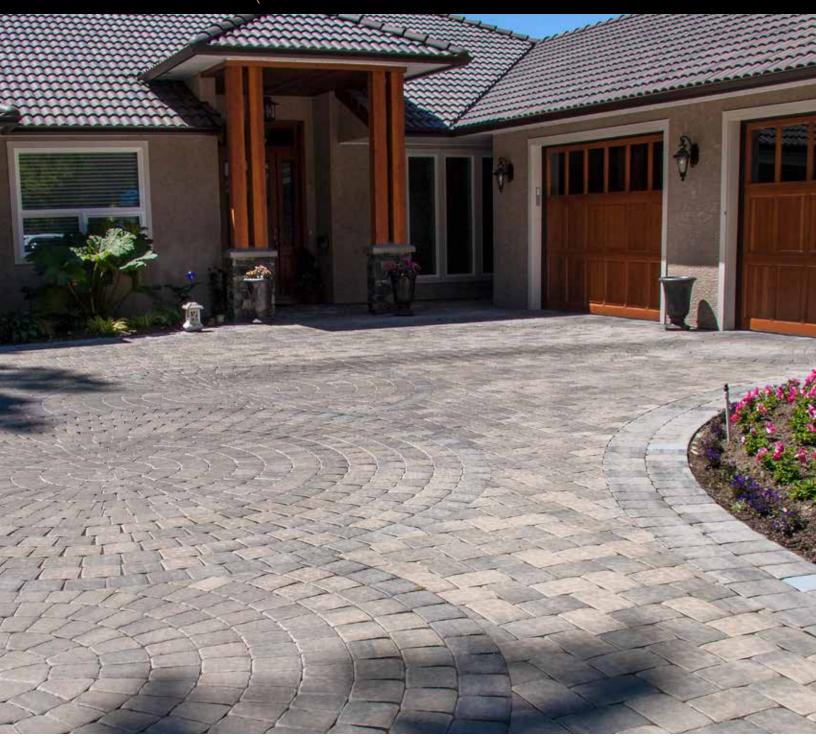
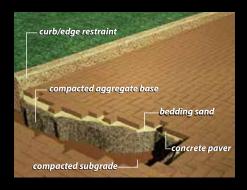
# Villa Stone



Where function meets style





# How to get a professional look.

- 1. Compact and level the sub-base.
- 2. Backfill with 4" to 10" (50-250mm) of 3/4" minus road mulch or equivalent compacted granular fill.
- 3. Spread 1" (25mm) of concrete sand over fill. Avoid walking on the prepared base as this may cause the finished surface to be uneven.
- 4. Place Villa Stone pavers in the desired pattern close together. The spacing should be consistent to help maintain a uniform pattern. Pavers can be cut to fit with a paver cutter or masonry saw.
- 5. Tamp down pavers with a mechanical vibrator until level and firmly in place.
- 6. Fill joints completely by sweeping Abbotsford Concrete's joint sand across the surface, then compacting until joints are completely filled. The area is now ready for immediate use.

# Specifications:

### ABBOTSFORD CONCRETE PRODUCTS

Pavers are manufactured to ASTM C 936 and CSA A231.2-14 specifications,

Concrete strength: 8000 PSI (55 MPA) Absorption: shall not exceed 5%

2-3/8" (60mm): approx. 28lbs/ft<sup>2</sup> (140kg/m<sup>2</sup>)

3- 1/8" (80mm): approx. 37lbs/ft² (182kg/m²)

Visit our website at www.pavingstones.com

for our complete product guide, color selection, design details and photo gallery, or call toll free 1-800-663-4091.

The **Villa Stone** paver series allows you to make a real design statement using sweeping curves, dramatic fans, full and half circles as well as a random cobble pattern. This paver will accent any landscape.



Type 1 160mm x 240mm 6-5/16" x 9-7/16"



Type 2 160mm x 160mm 6-5/16"x 6-5/16"



Type 3 120mm x 160mm 4-3/4" x 6-5/16"

# Circle Package



#### **Three Quarter Stone** 118mm x 158mm 4-5/8" x 6-1/4"



# **Half Stone** 78mm x 158mm 3"x 6-1/4"



#### **Small Circle Stone** 68mm x 158mm x 182mm 2-11/16" x 6-1/4" x 7-1/8"



Large Circle Stone 98mm x 132mm x 158mm 3-7/8" x 5-13/16" x 6-1/4"



Center Stone 78mm x 158mm 3" x 6-1/4"





Our Villa Stone is made with the unique **PermaFinish** two layer process. In this process, the wearing surface of the paver is composed of uniformly graded hard, sharp granite aggregate, high cement content and a correspondingly high pigment content. This results in a dense high strength surface, more intense color stability and greater abrasion resistance than traditional paving stones. The balance of the paver is composed of high strength compressed concrete.

#### Unsealed



Sealed\*\*



Unsealed



Sealed\*\*



**Granite\*** Blend



Teak\* Blend



Indian Summer\* Blend

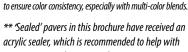




Sandalwood\* Rlend



Note: Due to this paver's unique profile, a special mat is required to be placed on the bottom of the compactor. Please contact your local dealer or Abbotsford Concrete technical representative for complete details.



While the colors shown here are represented as accurately as possible, they should only be used as a quide. Actual samples should be viewed before making a final color selection. \*For best results, pavers should be installed from several pallets

acrylic sealer, which is recommended to help with maintenance and to protect them against staining. Sealina is done post installation.



